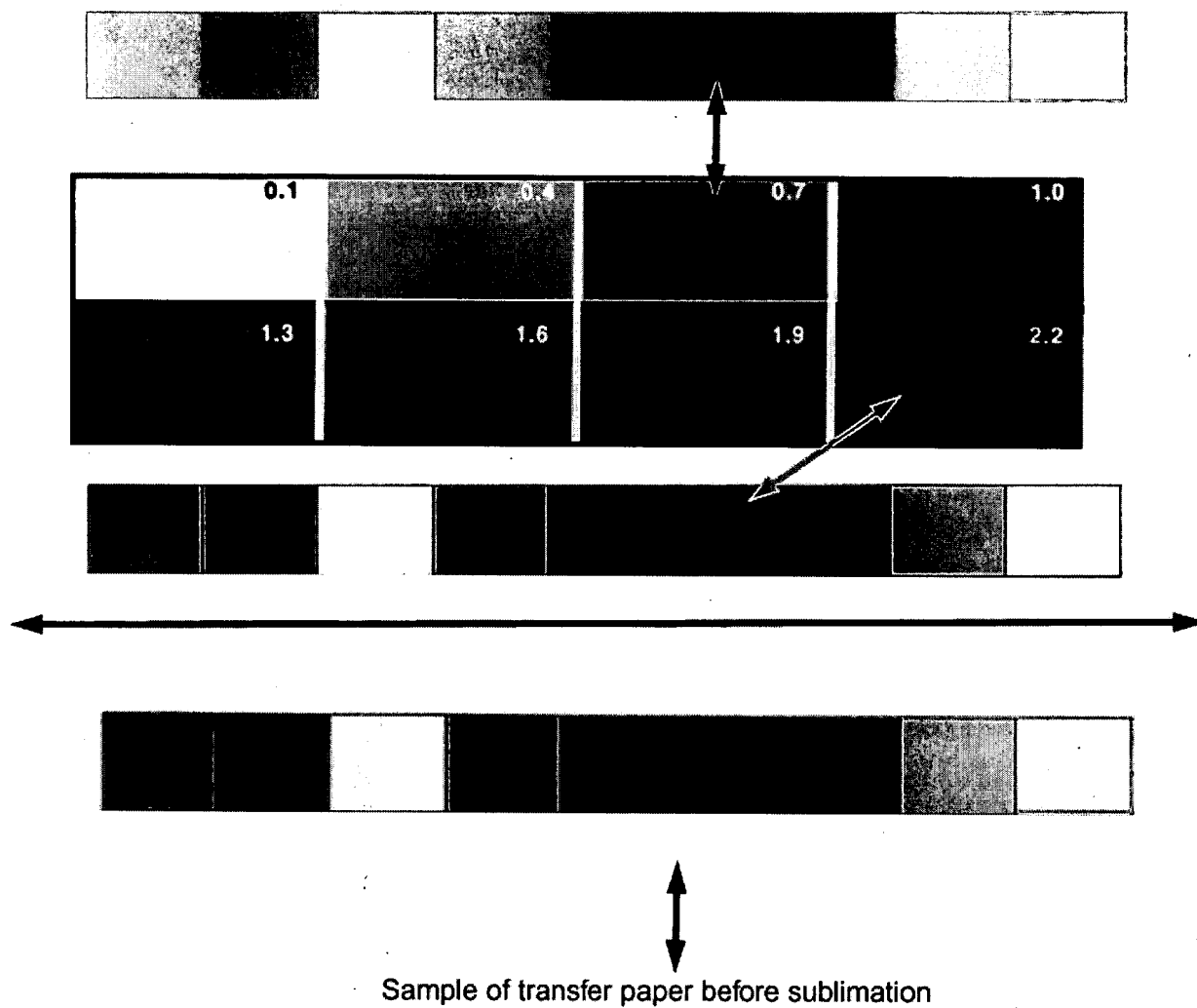




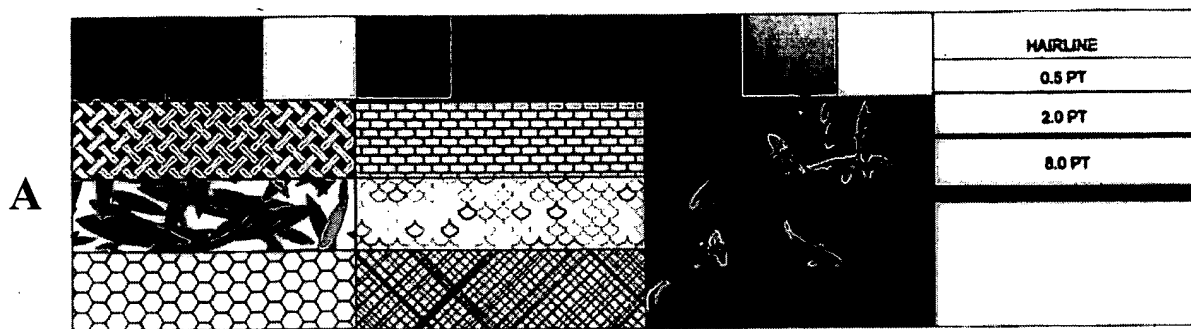
"Replacement Sheet"

FIGURE 1

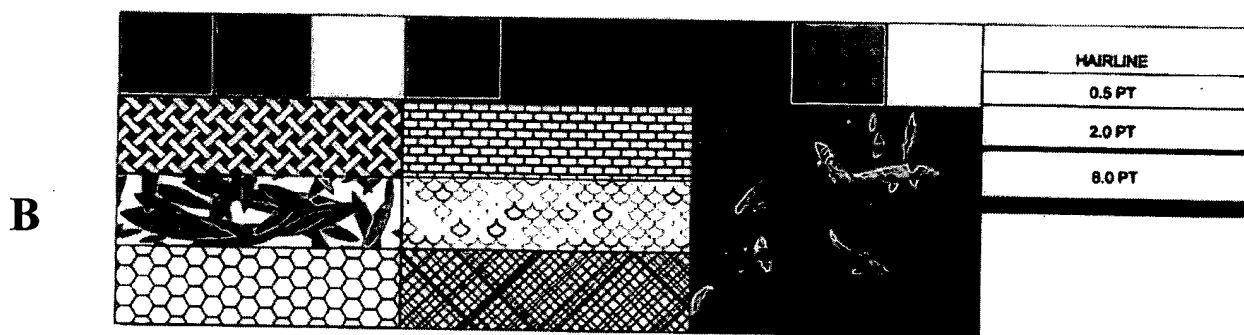


BEST AVAILABLE COPY

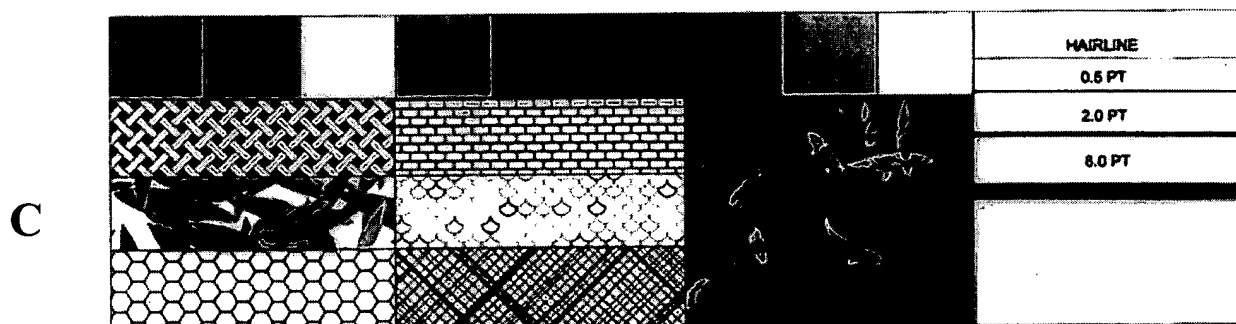
FIGURE 2



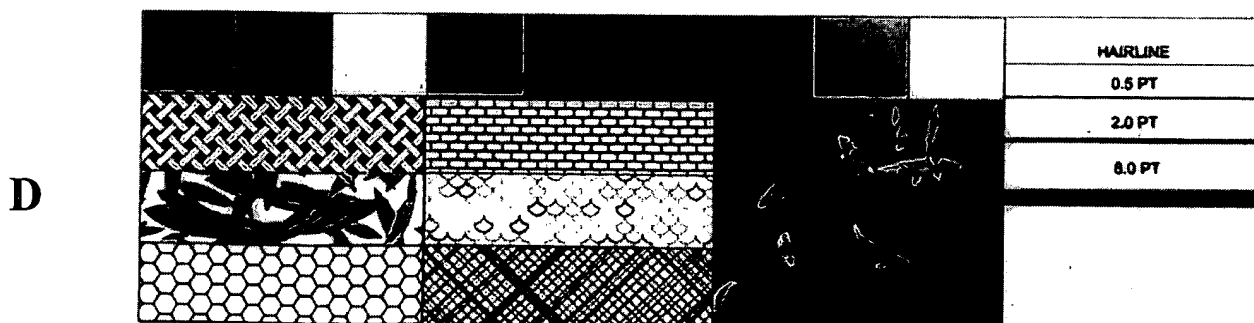
Preheat 400-410F Degrees 4 minutes Sublimate 400-410 F Degrees 10 Seconds 45# Pressure



Preheat 400-410F Degrees 4 minutes Sublimate 400-410 F Degrees 8 Seconds 45# Pressure



Preheat 400-410F Degrees 4 minutes Sublimate 400-410 F Degrees 6 Seconds 45# Pressure



Preheat 400-410F Degrees 4 minutes Sublimate 400-410 F Degrees 4 Seconds 45# Pressure

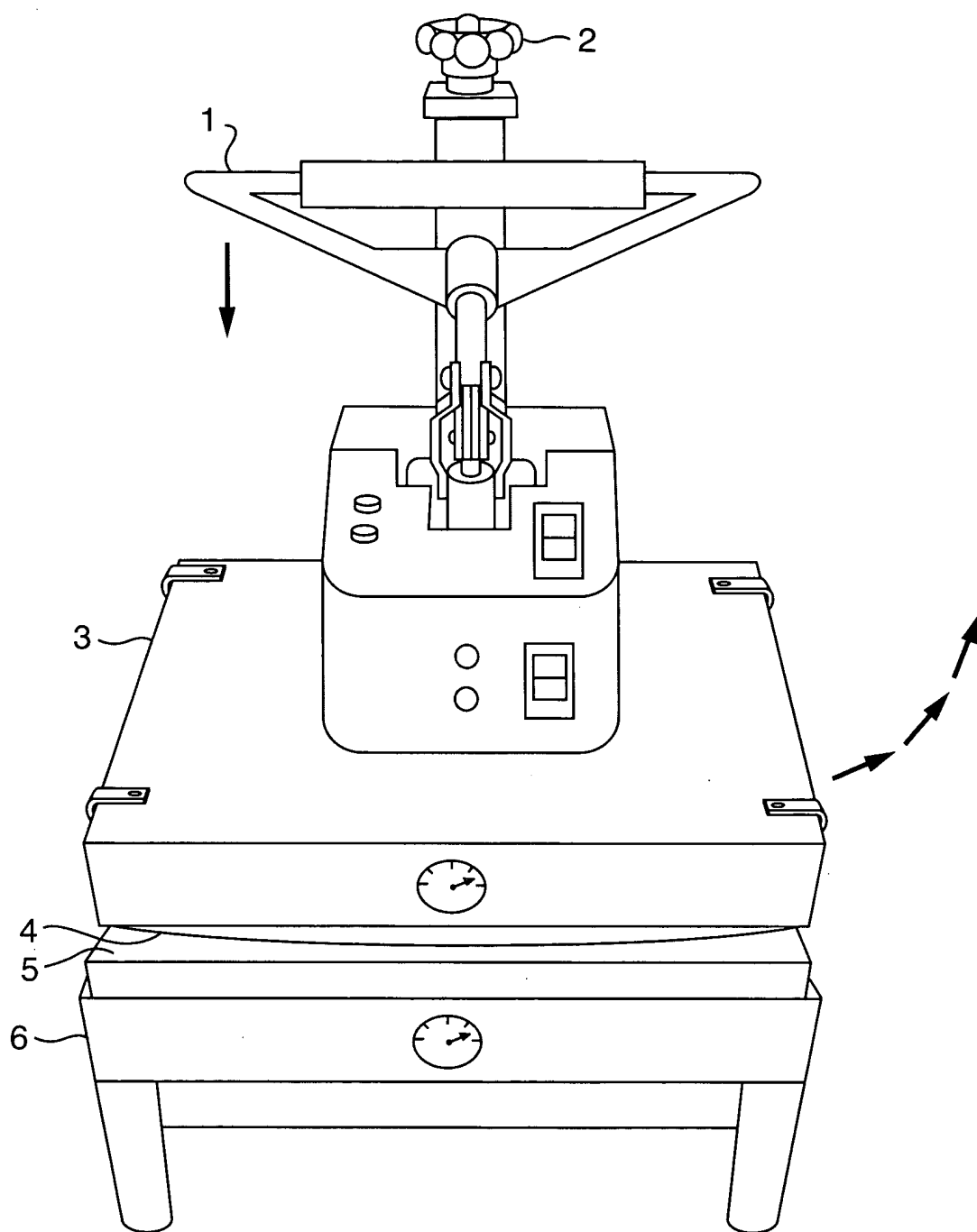
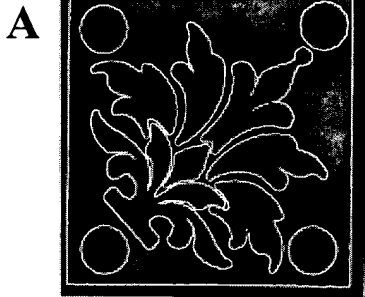


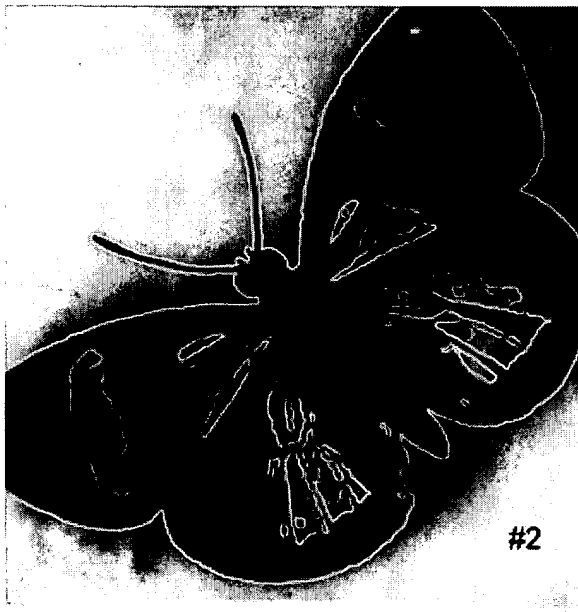
FIG. 3

FIGURE 4



FOUNTAINHEAD BY NEVAMAR
PREHEAT @400 F DEGREES 45# PRESSURE
4 MINUTES

SUBLIMATE @ 400 F DEGREES 45# 45 SECONDS
EXCELLENT BLACK & COLOR DETAIL



B



#1 & #2 WILSONART GIBRALTAR
DESIGNER WHITE
PREHEAT @400 DEGREES 45# PRESSURE
4 MINUTES

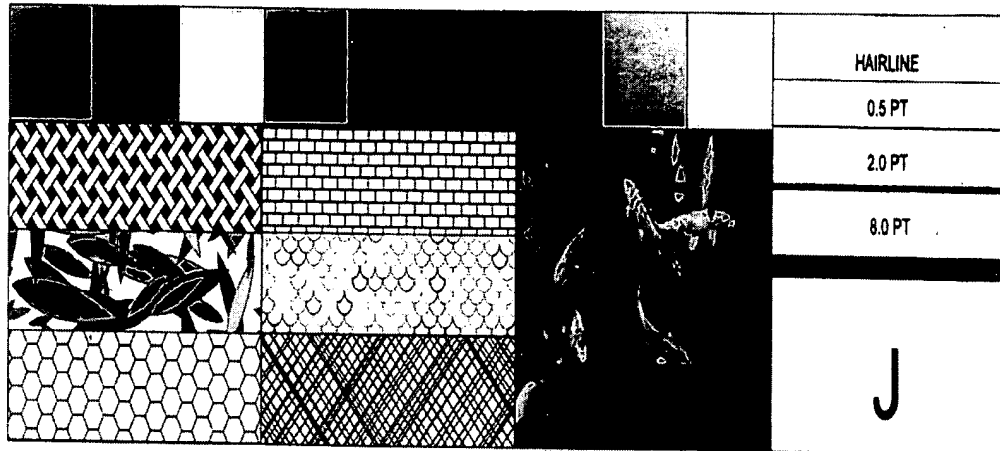
SUBLIMATE 400 F DEGREES 45# 45 SECONDS

IMAGE SUBLIMATED EXCELLENT GOOD
BLACKS, GOOD COLOR, GOOD DETAIL

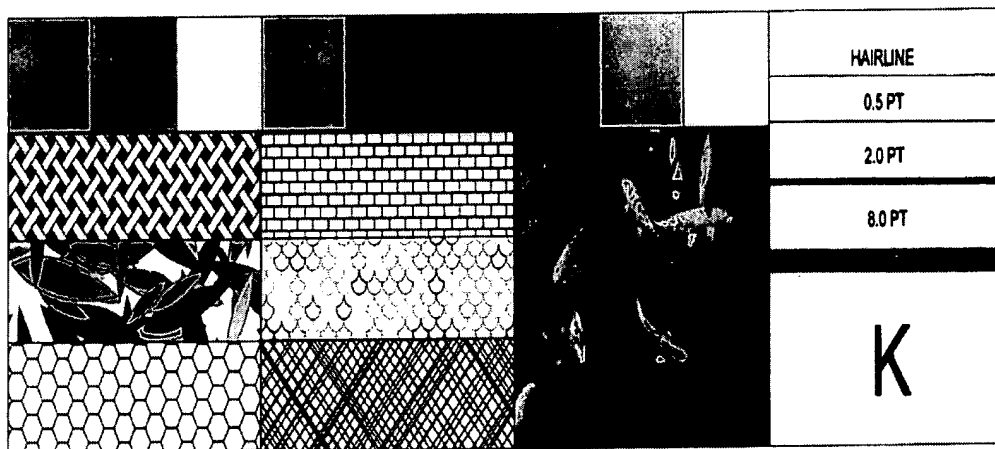
RESULTS: EXCELLENT GOOD FOR PRODUCT

C

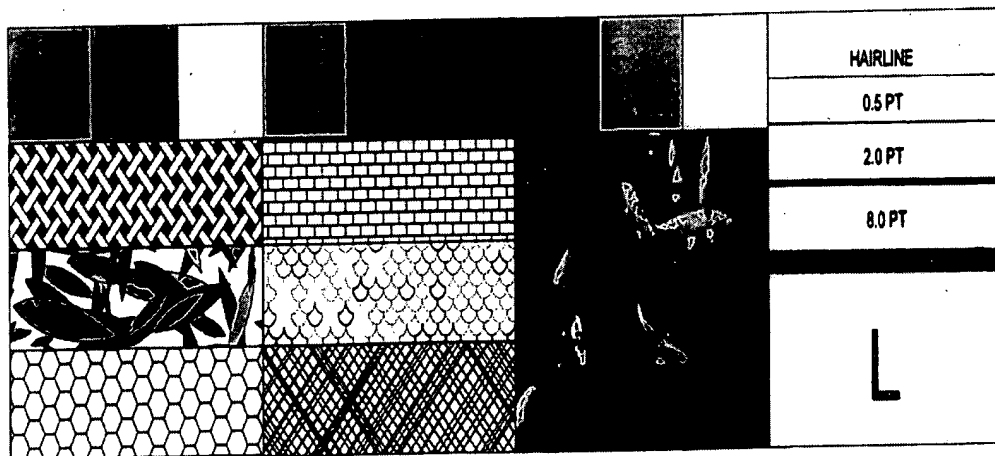
FIGURE 5



Preheat 325F Degrees 4 minutes Sublimate 400-410 F Degrees 30 Seconds 45# Pressure



Preheat 350F Degrees 4 minutes Sublimate 400-410 F Degrees 30 Seconds 45# Pressure



Preheat 375F Degrees 4 minutes Sublimate 400-410 F Degrees 30 Seconds 45# Pressure